BOTTOM POURING

Sl. No.	Brand	Al_2O_3 % min	Fe_2O_3 % max	P.C.E. OC min	A.P %max	B.D. Gm/ cc min	C.C.S in Kg/ cm^2 min	PLC % max
1	SR – BP 45	45	2.5	32	26	2.20	400	+1.0% at 1450C/ 2hrs
2	SR – BP 55	50-55	2.8	33	26	2.25	300	+1.0% at 1600C/ 2hrs
3	SR – BP 60	55-60	3.0	33	26	2.35	400	+1.5% at 1400C/ 2hrs
4	SR – BP 65	60-65	3.2	33	26	2.45	350	+1.0% at 1600C/ 2hrs
5	SR – BP 70	65-70	3.5	34	26	2.50	500	+2.0% at 1600C/ 2hrs
6	SR – BP 70 S	70	3.0	35	26	2.55	600	+1.5% at 1600C/ 2hrs
7	SR – BP 75	70-75	3.0	34	26	2.60	400	+1.0% at 1600C/ 2hrs
8	SR – BP 80 S	75-80	2.5	36	26	2.65	500	+1.0% at 1500C/ 2hrs